racine™ Operator's Manual

Intrinsically Safe

RWG/RWBG/RWS Wafer-Style Flow Meter

RNG/RNS Insertion-Style Flow Meter

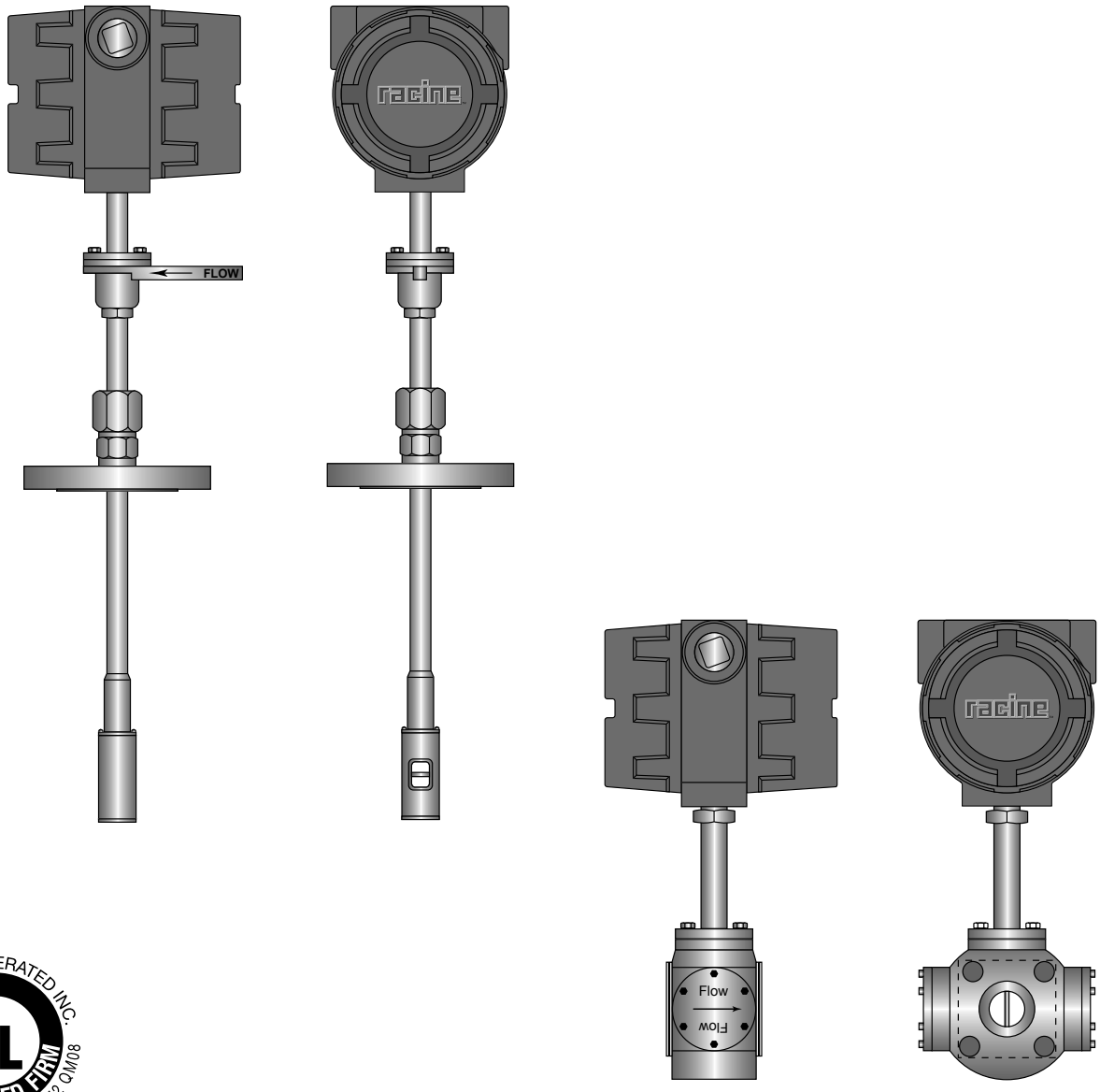

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TABLE OF CONTENTS

HEADING **PAGE**

INTRODUCTION 5

SPECIFICATIONS 5

INSTALLATION 6
- Installation Location 6
- Mechanical Installation 6
- Meter Installation 7
- Electrical Installation 12
- EMC Notification 12
- Instructions Specific to Hazardous Area Installations 13
- Flow Meter Wiring 14

OPERATION 15
- Power Terminals 15
- Current Output 15
- HART® Communication 15

TROUBLESHOOTING 19
- Preliminary Checks 19

WARRANTY 30

WASTE ELECTRICAL AND ELECTRONIC EQUIPMENT (WEEE) DIRECTIVE 30

LIST OF FIGURES

FIGURE **TITLE** **PAGE**

A Internal Alignment RWG, RWBG and RWS Wafer Flow Meters 7
B1 Outline Dimensions for ½″, 1″, and 1½″ RWG, RWBG and RWS Wafer Flow Meters 8
B2 Outline Dimensions for 2″, 3″, and 4″ RWG, RWBG and RWS Wafer Flow Meters 8
B3 Outline Dimensions for RWG / RWS Flanged Flow Meters 9
B4 Outline Dimensions for RNS Insertion Flow Meters 10
B5 Outline Dimensions for RNG Insertion Flow Meters 11
C Flow Meter Terminal Functions 14
D Load Resistance Table 15
E Sensor Wiring Diagram (Without Pressure Transducer) 16
F Sensor Wiring Diagram (With Pressure Transducer) 17
G HART® Communicator Menu Tree 18
H Typical Velocity Profile Hot Tap Configuration for RNS Insertion Flow Meter 20
J Hot Tap Configuration for RNS Insertion Flow Meter 23
K Hot Tap Configuration for RNG Insertion Flow Meter 23
L1 Turbulence Caused by Bend or Obstruction 24
L2 Swirl Caused by Two Bends in Different Planes and in Close Proximity to One Another 24
L3 Upstream/Downstream Sonic Noise Caused by Slightly Opened Control Valves 24
L RNS Insertion Flow Meter Installed in a Reduced Pipe 25
M RNG Insertion Flow Meter Installed in a Reduced Pipe 26
N Intrinsically Safe Installation Drawing 27

LIST OF TABLES

TABLE	TITLE	PAGE
1	Specifications	5
2	Flow Range Chart for RWG, RWBG Series Meters	6
3	Flow Range Chart for RWS Series Meters	6
4	Flow Range Chart for RNG Series Meters	6
5	Flow Range Chart for RNS Series Meters	6
6	Flow Profile (Raw Data)	25
7	Flow Profile (Normalized Data)	25

LIST OF APPENDIXES

APPENDIX	TITLE	PAGE
A	ADDITIONAL INSTALLATION REQUIREMENTS	20
	Introduction	20
	Turbulence	20
	Swirl	20
	Sonic Noise	20
	Velocity Profile	20
	Straight-Run Piping Considerations	21
	Temperature and Pressure Tap Locations	21
	Wafer-Style Sensor Installation	21
	Insertion-Style Sensor Installation	21
	Hot Tap Insertion Flow Meter Installation	22
	Flow Profiling	22
	Reducing the Pipe Diameter	22
B	CERTIFICATION DOCUMENTS	28
	CE-ATEX Declaration of Conformity	28

INTRODUCTION

The RNx/RWx/RWBG series vortex shedding flow meter family is designed to provide accurate and repeatable gas or steam flow measurement. These meters employ a patented ultrasonic technique to measure a form of turbulence created in the flow stream. This turbulence, known as the Von Karman Vortex Street, is related to the flow through the pipe.

The RNx/RWx/RWBG series flow meter is a digital signal processing device, with HART® compatible communications. The primary output of the meter is a 2 wire, 4-20 milliampere (mA) current which is proportional to the flow.

With HART® Communications, users have the capability to remotely configure the meter. Typical operations, like re-scaling the analog output, can be performed in comfort using a standard PC or HART® 275/375 Communicator.

The **wafer-style** meters are for pipe diameters four inches or less, and are installed between 150 lb. flanges, or are manufactured with pipe extensions and 150 lb. (300 lb. optional) flanges welded on the ends. These meters are calibrated in volumetric flow units, e.g. Actual Cubic Feet per Minute (ACFM). Flow rates for the wafer-style meters are listed in ***Tables 2 and 3***.

The **insertion-style** meters are retractable meters that are installed through the wall of a pipe or duct larger than four inches. These meters can be installed through a 2″ full port valve, which permits the unit to be retracted or inserted manually without shutting down the system.

DANGER: Caution should be used when inserting or retracting at pressures exceeding 60 PSIG (4.14 BARg).

Flow rates for the insertion-style meters are shown in ***Tables 4 and 5***.

TABLE 1 - SPECIFICATIONS

Parameter	Wafer		Insertion
	Gas / Air	Steam	Gas / Air
Operating Pressure	-5 to +250 PSIG (-0.34 to +17 BARg)	-5 to +150 PSIG (-0.34 to +10.3 BARg)	-5 to +250 PSIG (-0.34 to +17 BARg)
Operating Temperature	-20 °F to +300 °F (-28 °C to +150 °C)	-20 °F to +366 °F (-28 °C to +186 °C)	-20 °F to +300 °F (-28 °C to +150 °C)
Accuracy	±1% of Reading over the dynamic range of the flow meter		
Repeatability	0.5% of Reading		
Input Power	+15 to +24 VDC*		
Output	4-20 mA (2 Wire Loop Powered)		
Mounting Requirements	Mounts between two 150 lb flanges		Options for 2” NPT, 2” 150# Flange, 2” 300# Flange, DN50 Flange
Ambient Temperature	-40 °F to +155 °F (-40 °C to +68 °C)		
Load Limits	***See Load Resistance Table (Table D)***		

*The meter requires a minimum of 21 VDC for HART® Communications with a 250 Ω resistor and no load

TABLE 2: *FLOW RANGE - RWG/RWBG SERIES*

Gas / Air Application

Model	Pipe Size inch (mm)	Flow ACFM (m³/hr)	
		Minimum	Maximum
RWG05	0.5 (13)	0.4 (0.7)	16 (27)
RWG10	1 (25)	1.2 (2.0)	45 (77)
RWG15	1.5 (38)	2.0 (3.4)	100 (170)
RWG20	2 (50)	5.0 (8.5)	200 (340)
RWG30	3 (76)	10.0 (17.0)	400 (680)
RWG40	4 (102)	20.0 (34.0)	600 (1019)

TABLE 3: *FLOW RANGE - RWS SERIES*

Steam Application

Model	Pipe Size inch (mm)	Flow ACFM (m³/hr)	
		Minimum	Maximum
RWS05	0.5 (13)	0.40 (0.7)	10 (17)
RWS10	1 (25)	1.25 (2.1)	35 (59)
RWS15	1.5 (38)	3 (5.1)	100 (170)
RWS20	2 (50)	5 (8.5)	160 (272)
RWS30	3 (76)	13 (22.1)	320 (544)
RWS40	4 (102)	23 (39.0)	480 (816)

TABLE 4: *VELOCITY RANGE - RNG SERIES*

Gas / Air Application

Model	Pipe Size inch (mm)	Velocity Range	
		Minimum	Maximum
RNG	4″ (13 mm)	2 (0.6)	140 (43)
	6″ (152 mm)		
	8″ (203 mm)		
	10″ (254 mm)		

TABLE 5: *VELOCITY RANGE - RNS SERIES*

Steam Application (see Notes)

Model	Pipe Size inch (mm)	Velocity Range	
		Minimum	Maximum
RNS	6″ (152 mm)	5 (1)	125 (38)
	8″ (203 mm)		
	10″ (254 mm)		
	12″ (305 mm)		

Flow measured in feet / second @ 14.69 PSIA, 60 °F (meter / second @ 1.013 BAR, 16 °C)

Notes for Table 5: *When pressure is 0 to 25 PSIG, the range is 5 to 125 FPS (1 to 38 MPS).*
When pressure is 25 to 60 PSIG, the range is 5 to 158 FPS (1 to 48 MPS).
When pressure is greater than 60 PSIG, the range is 5 to 175 FPS (1 to 53 MPS).

INSTALLATION

The flow meter is shipped completely assembled, tested and ready to install in its permanent location. ***See Figures B1 thru B5*** for the applicable outline dimensions for specific meters.

Installation Location

The RNx/RWx/RWBG series meters uses ultrasonics to measure flow. An ultrasonic noise can interfere with this technique, therefore high intensity, ultrasonic noise sources should not be located upstream or downstream from the meter. Common mechanical ultrasonic noise sources include the following:

- Slightly cracked valves operating with large pressure drops.
- Small pipe leaks in high pressure systems.
- Venturies operating at near-sonic flow rates.
- Sonic nozzles.

If these ultrasonic noise sources cannot be eliminated, the meter should be mounted with at least one elbow between the flow meter and the noise source.

Mechanical Installation

The meter should be installed with at least 20 pipe diameters of straight pipe upstream and 10 pipe diameters downstream. This condition provides the fully developed, symmetrical flow profile that is necessary to obtain accurate and repeatable results. Shorter upstream/down-

stream piping may be used although a shift in calibration may occur. If severe turbulence or distorted flow profiles are present, flow straighteners should be used. ***See Appendix A*** for additional installation information.

Meter Installation

The labeling of the flow direction on the meter should be aligned with the flow in the pipe. If liquids or condensate can be present in the flow, the meter should be installed so that liquids will not accumulate on the ultrasonic transducers (the small buttons on either side of the vortex strut).

The RWG/RWBG/RWS series **wafer** meters are designed to mount between two ANSI 150 lb. flanges. The meter should be mounted so its inside diameter is centered inside the pipe (***see Figure A***).

Note: *Gaskets (not provided) are necessary between the sensor and the ANSI flanges. Ensure that these gaskets are properly installed and do not protrude into the flow stream.*

CAUTION: Avoid bending the vortex strut or damaging the transducers during installation. Do not remove cover plates while unit is operating.

The RNS/RNG series **insertion** meters are designed to mount on a standard ANSI 150 lb., 2″ pipe flange. The measuring window should be installed in the center of the line for line sizes 12 inches or less (***see Figures B4 and B5***). For line sizes larger than 12 inches, the measuring window should be installed 25% to 50% of the way into the pipe. It is recommended that the internal dimensions of the line be measured for accurate readings.

Insertion meters can be used in any size pipe four inches and larger in diameter. In order to calculate accurate volumetric, mass, and standard flow measurements, it is recommended to enter the exact pipe size into the meter. Normally this operation, along with overall meter configuration, is performed at the factory. However, the user can enter the pipe diameter on site using the Racine HART Interface or a HART® 275/375 communicator.

Note: *The torque requirement for the fitting is 50-60 ft. lbs. (**see Figures B4 & B5**). **See Appendix A** for additional installation information and flow profiling.*

The RWGxxF/RWSxxF series **flanged** meters are designed to mount between two ANSI 150 lb. flanges (300 lb. optional) (***see Figure B3***).

Note: *Gaskets (not provided) are necessary between the ANSI flanges. Ensure that these gaskets are properly installed and do not protrude into the flow stream.*

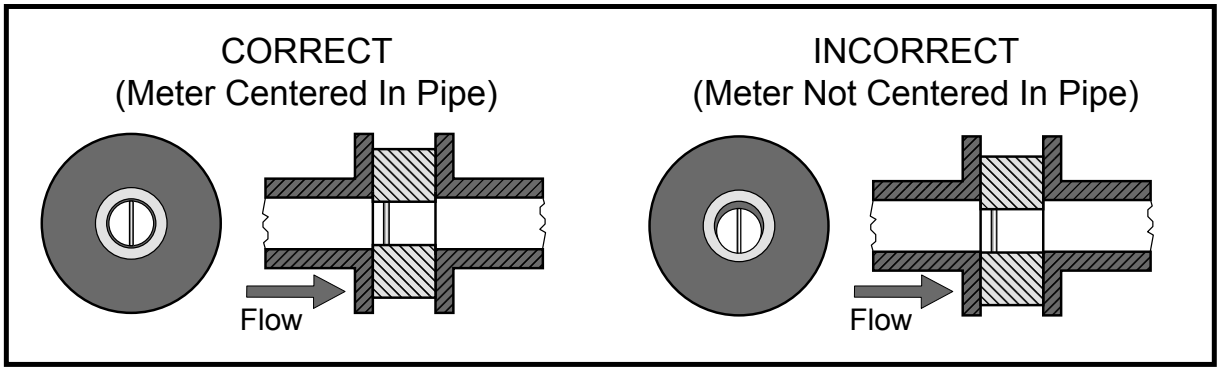
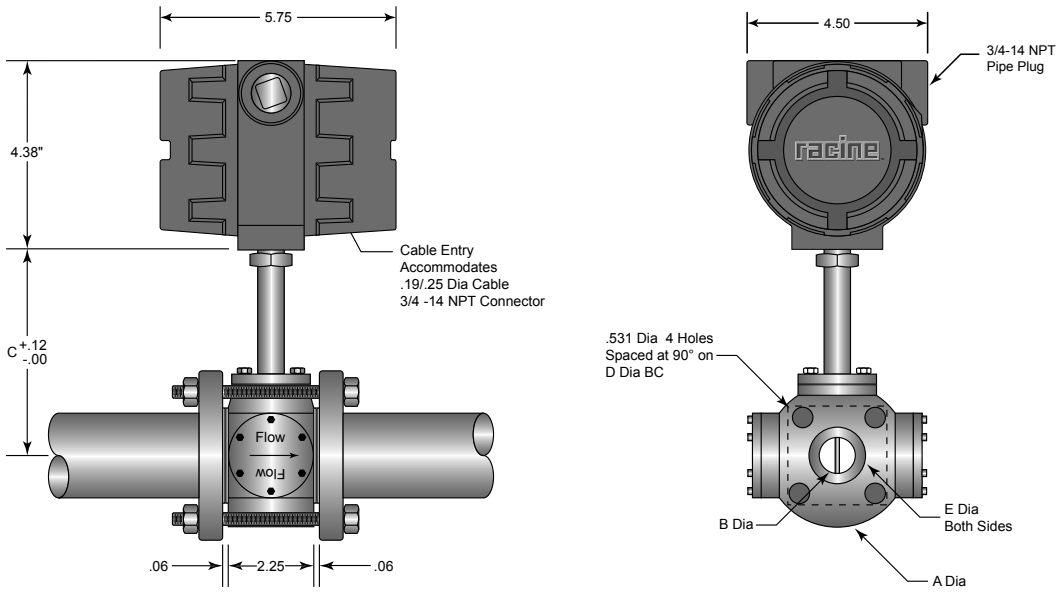
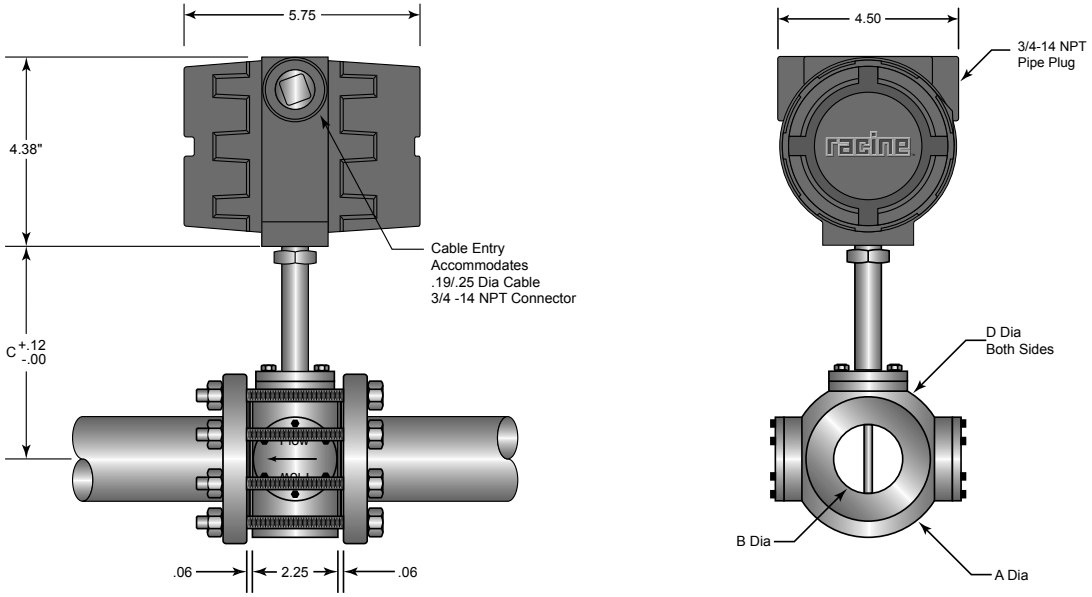


FIGURE A - INTERNAL ALIGNMENT OF WAFER STYLE FLOW METERS



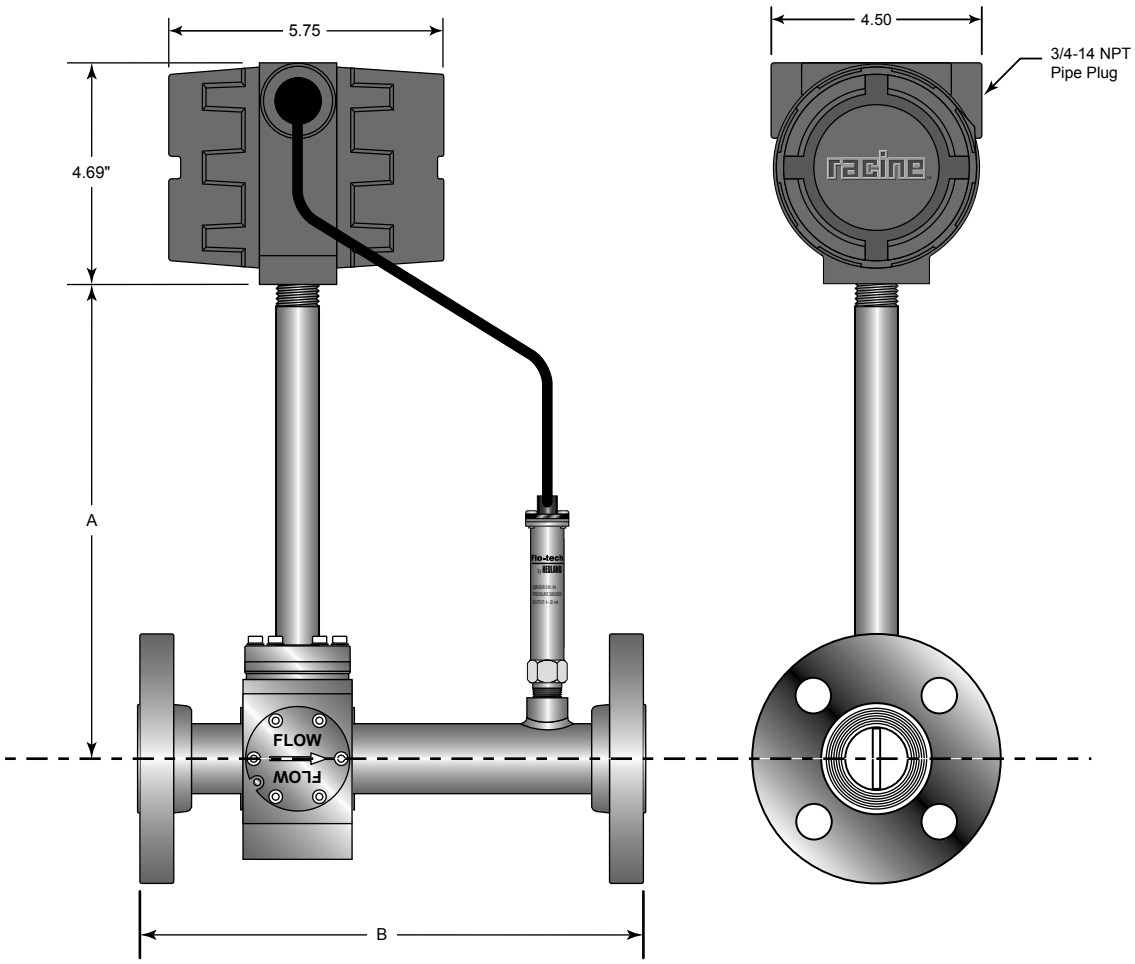
Diameter A	Diameter B	GAS/AIR		STEAM		Dimension D	Dimension E
		Model	Dimension C	Model	Dimension C		
3.50 (89)	0.50 (13)	RWG/RWBG05	5.60 (142)	RWS05	9.47 (241)	2.38 (61)	1.38 (35)
3.97 (101)	0.88 (22)	RWG/RWBG10	5.78 (147)	RWS10	9.65 (245)	3.12 (79)	2.00 (51)
4.72 (120)	1.38 (35)	RWG/RWBG15	6.34 (161)	RWS15	10.21 (259)	3.88 (99)	2.88 (73)
All dimensions are in inches (mm)							

FIGURE B1 - ½", 1", AND 1½" METERS



Diameter A	Diameter B	GAS/AIR		STEAM		Diameter D
		Model	Dimension C	Model	Dimension C	
3.97 (101)	1.75 (45)	RWG/RWBG20	5.92 (150)	RWS20	9.79 (249)	3.15 (80)
5.22 (133)	2.75 (70)	RWG/RWBG30	6.62 (168)	RWS30	10.49 (267)	4.55 (116)
6.87 (174)	3.75 (95)	RWG/RWBG40	7.52 (191)	RWS40	11.39 (289)	6.19 (157)
All dimensions are in inches (mm)						

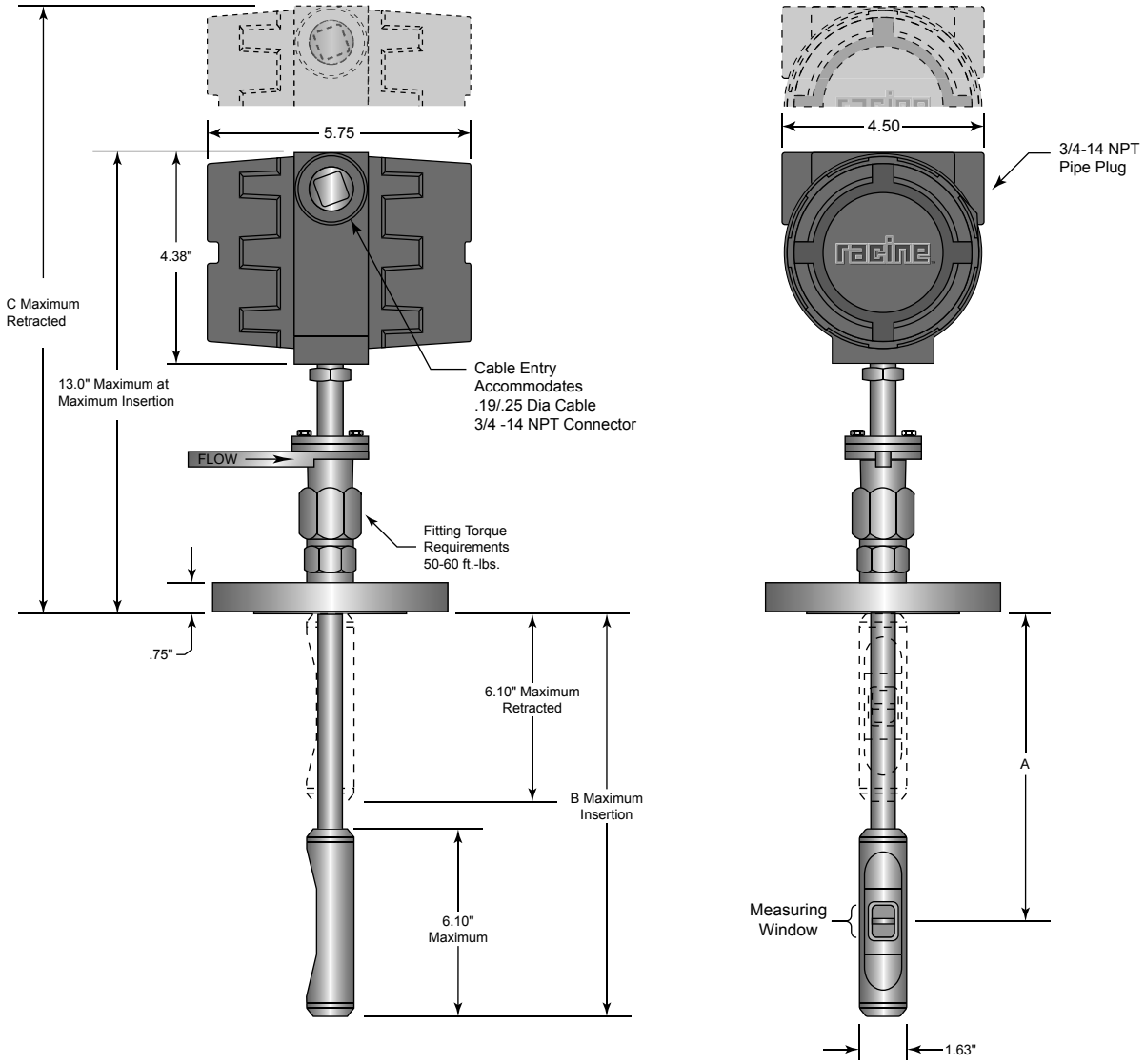
FIGURE B2 - 2", 3", AND 4" METERS



SIZE	DIM B	DIM A			
		GAS/AIR		STEAM	
½″	9.88 - 10.00 (250 - 254)	RWG05F15*	5.60 (142)	RWS05F15*	9.47 (241)
1″	9.88 -10.00 (250 - 254)	RWG10F15*	5.78 (147)	RWS10F15*	9.65 (245)
1½″	9.88 -10.00 (250 - 254)	RWG15F15*	6.34 (161)	RWS15F15*	10.21 (259)
2″	9.88 -10.00 (250 - 254)	RWG20F15*	5.92 (150)	RWS20F15*	9.79 (249)
3″	11.88 - 12.00 (301- 304)	RWG30F15*	6.62 (168)	RWS30F15*	10.49 (267)
4″	11.88 - 12.00 (301- 304)	RWG40F15*	7.52 (191)	RWS40F15*	11.39 (289)
All dimensions are in inches (mm)					

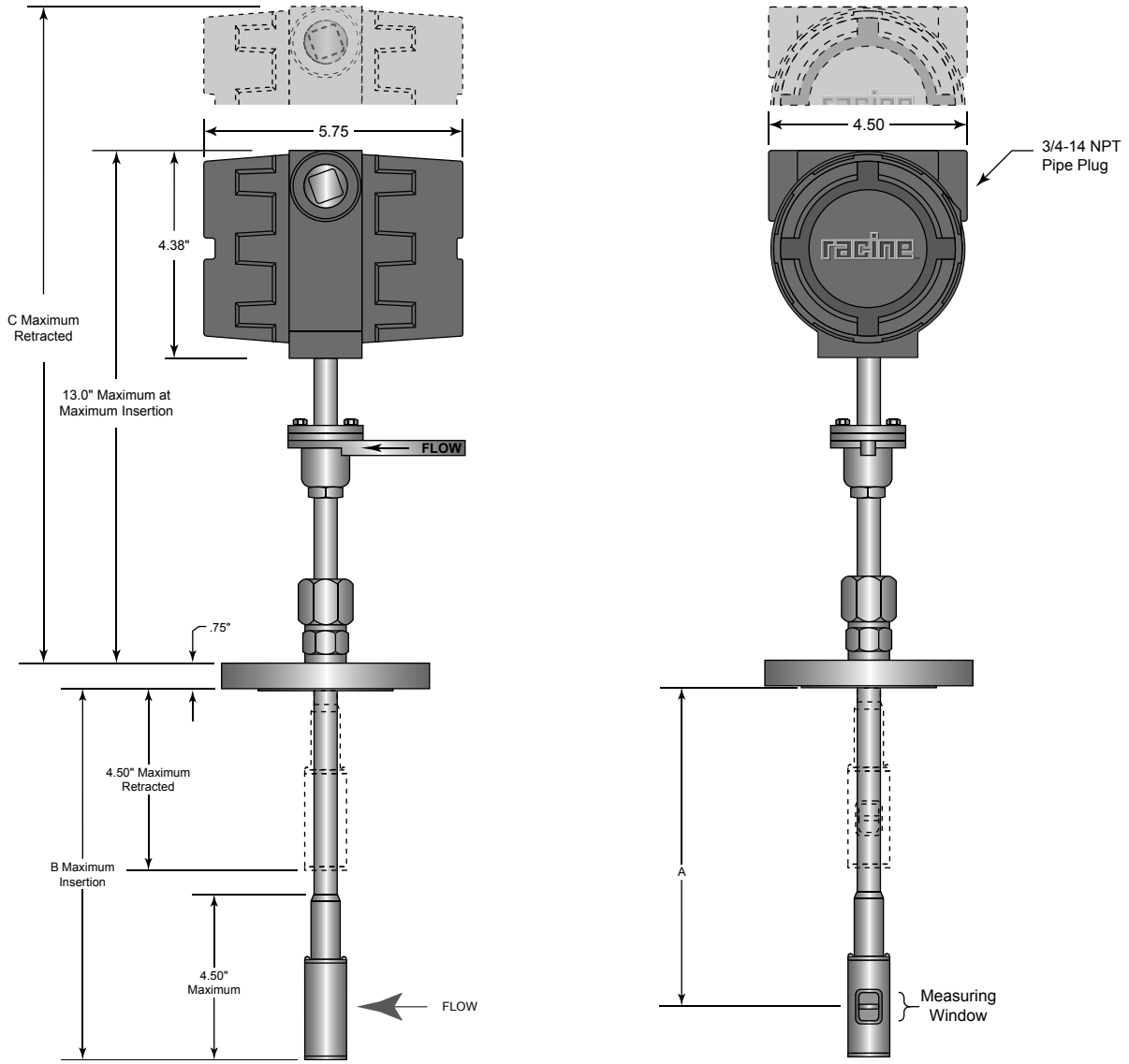
FIGURE B3 - OUTLINE DIMENSIONS FOR FLANGED SERIES METERS

**150 lb. RF ANSI Flange - 300 lb. RF ANSI Flange optional*



Model	Dimension A	Dimension B	Dimension C
RNS12	12.00 (305)	15.0 (381)	21.5 (546)
RNS24	24.00 (609)	27.0 (685)	33.5 (850)
RNS36	36.00 (914)	39.0 (990)	45.5 (1155)
RNS48	48.00 (1218)	51.0 (1295)	57.5 (1459)
RNS60	60.00 (1524)	63.0 (1600)	69.5 (1765)
All dimensions are in inches (mm)			

FIGURE B4 - OUTLINE DIMENSIONS FOR RNS INSERTION STEAM METERS



Model	Dimension A	Dimension B	Dimension C
RNG12	12.00 (305)	12.88 (327)	21.50 (546)
RNG24	24.00 (609)	24.88 (632)	33.50 (851)
RNG36	36.00 (914)	36.88 (937)	45.50 (1156)
RNG48	48.00 (1218)	48.88 (1242)	57.50 (1461)
RNG60	60.00 (1524)	60.88 (1546)	69.50 (1765)
All dimensions are in inches (mm)			

FIGURE B5 - OUTLINE DIMENSIONS FOR RNG INSERTION AIR/GAS METERS

ELECTRICAL INSTALLATION

Electrical connections for the meter are made using screw terminals located inside the enclosure. To access these terminals, remove the lid from the enclosure. The functions of these terminals are illustrated in ***Figure C***.

To install the cable, route it through the cable entry located on either side of the enclosure and attach the wires to the appropriate terminals.

It is recommended that a wire be attached from the external flow meter ground terminal to chassis ground, if the pipe is not connected to chassis ground.

EMC NOTIFICATION

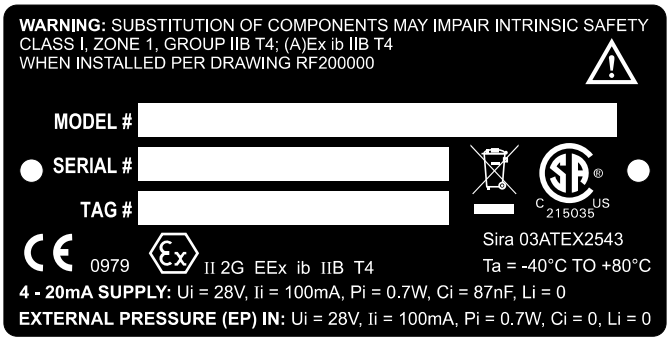
The ultrasonic sensing technology employs a 160 KHz carrier frequency and the flow meter is sensitive to radiated and conducted noise at or near this frequency. Precautions must be taken not to subject the flow meter or associated cabling to sources of RF noise that could interfere with the ultrasonic carrier. Any such interference can cause degradation in flow meter performance.

INSTRUCTIONS SPECIFIC TO HAZARDOUS AREA INSTALLATIONS

(REFERENCE EUROPEAN ATEX DIRECTIVE 94/9/EC, ANNEX II, 1.0.6)

THE FOLLOWING INSTRUCTIONS APPLY TO EQUIPMENT COVERED BY CERTIFICATE NUMBER SIRA 03ATEX2543

1. THE CERTIFICATION MARKING IS AS FOLLOWS:


WARNING: SUBSTITUTION OF COMPONENTS MAY IMPAIR INTRINSIC SAFETY
CLASS I, ZONE 1, GROUP IIB T4; (A)Ex ib IIB T4
WHEN INSTALLED PER DRAWING RF200000
MODEL #
SERIAL #
TAG #
C 215035 US
CE 0979
II 2G EEx ib IIB T4
Sira 03ATEX2543
Ta = -40°C TO +80°C
4 - 20mA SUPPLY: Ui = 28V, Ii = 100mA, Pi = 0.7W, Ci = 87nF, Li = 0
EXTERNAL PRESSURE (EP) IN: Ui = 28V, Ii = 100mA, Pi = 0.7W, Ci = 0, Li = 0

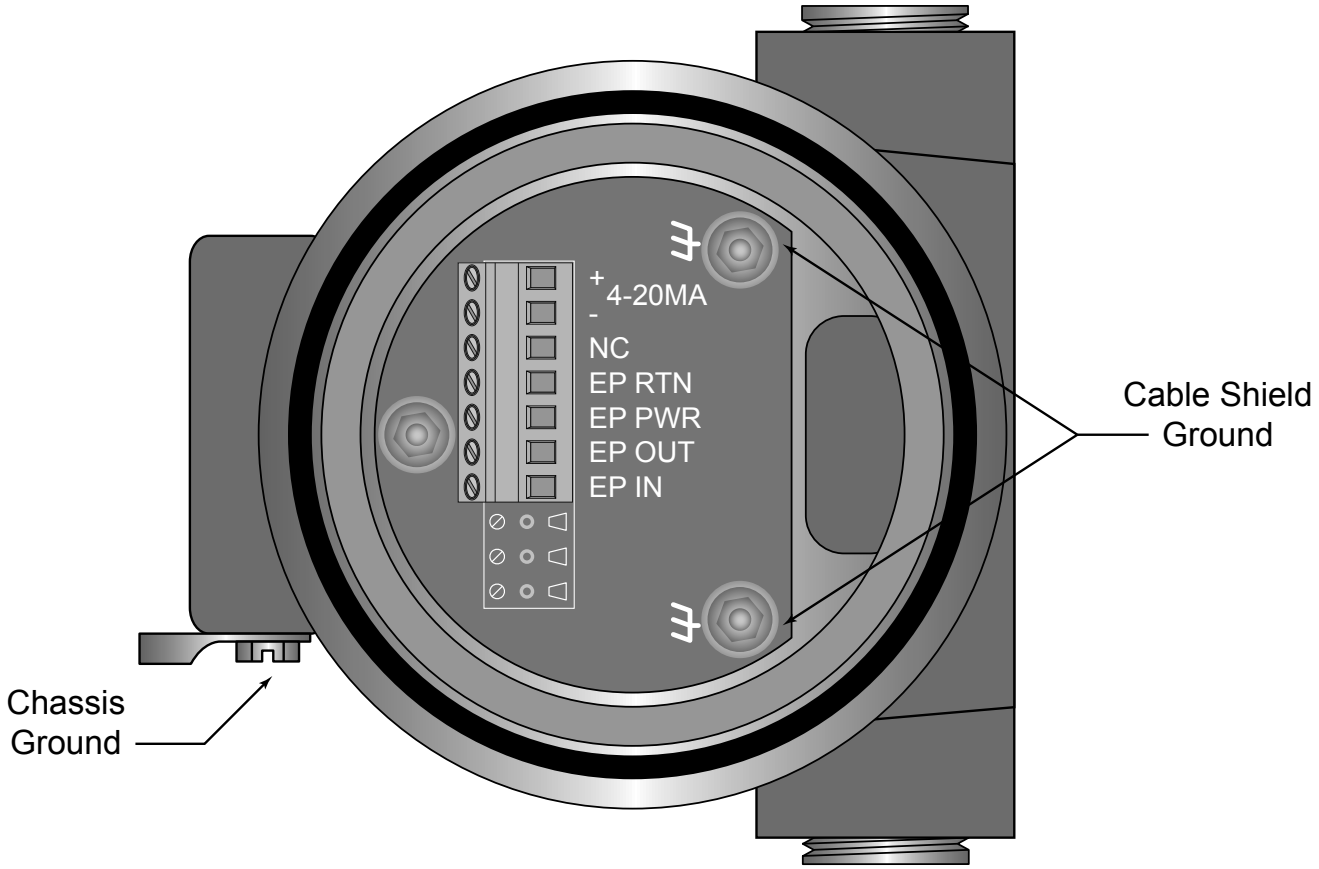
2. THE EQUIPMENT MAY BE USED IN ZONES 1 AND 2 ONLY WITH FLAMMABLE GASES AND VAPORS WITH APPARATUS GROUPS IIA AND IIB AND WITH TEMPERATURE CLASSES T1, T2, T3 AND T4. IT IS NOT SUITABLE FOR ZONES WHERE IIC GASES OR VAPORS MAY BE PRESENT.

3. THE EQUIPMENT IS ONLY CERTIFIED FOR USE IN AMBIENT TEMPERATURES IN THE RANGE -40 °F (-40 °C) TO +176 °F (+80 °C) AND SHOULD NOT BE USED OUTSIDE THIS RANGE.

4. THE EQUIPMENT HAS NOT BEEN ASSESSED AS A SAFETY RELATED DEVICE (AS REFERRED TO BY DIRECTIVE 94/9/EC ANNEX II, CLAUSE 1.5).

5. INSTALLATION, INSPECTION AND MAINTENANCE OF THIS EQUIPMENT SHALL BE CARRIED OUT BY SUITABLY TRAINED PERSONNEL IN ACCORDANCE WITH THE MANUFACTURER'S INSTRUCTIONS AND THE APPLICABLE CODES OF PRACTICE (e.g. EN 60079-14 AND EN 60079-17 IN EUROPE).

6. ONLY SPARE PARTS SUPPLIED BY RACINE VORTEX MAY BE USED AND INSTALLED IN ACCORDANCE WITH RACINE VORTEX'S INSTRUCTIONS.



TERMINAL DESIGNATOR	FUNCTION
4-20mA +	LOOP POWER (+15 to 24 VDC)
4-20mA -	LOOP POWER (-)
NC	not used
EP RTN	PRESSURE SENSOR POWER SUPPLY RETURN
EP PWR	PRESSURE SENSOR POWER
EP OUT	POWER OUT TO PRESSURE SENSOR
EP IN	PRESSURE SENSOR INPUT

FIGURE C - FLOW METER TERMINAL FUNCTIONS

WIRING

A two conductor foil shielded cable made of 14 to 22 AWG solid or stranded wire is required to make connections to the flow meter (e.g. Consolidated Wire P/N 5573-CL).

The shield is required to be attached to one of the shield ground points as illustrated in ***Figure C***. The other end of the shield **<u>should not</u>** be grounded.

When using the Zener Diode Barrier the maximum load resistance for the power depends on the supply voltage (***see Figure D***).

If a Barrier/Isolator is being installed, refer to the Barrier/Isolator manufacturer's data sheet for maximum resistive loading on the output. (Excitation voltage input to meter must be 15 VDC minimum when output is at 20 mA).

Various wiring configurations are shown in ***Figures E & F***.

OPERATION

Power Terminals

The 4-20 mA terminals (+ and -) are used for the flow meter's power supply.

Current Output

The current output is accessed through the 4-20 mA + and - terminal loop and provides an output current proportional to the flow measured by the meter. This output is a standard 4-20 mA output, where 4 mA corresponds to no flow and 20 mA indicates 100 percent (full scale) flow. The current output will not be accurate if the load resistance on the current output terminal is too high. The maximum load resistance that the meter can drive versus the power supply voltage is shown in ***Figure D***.

Load Table for Flow Indicator or Control System Using Zener Diode Barrier		
Power Supply Voltage	24 V	26 V
Maximum Voltage Drop	3 V	5 V
Maximum Resistances	136 Ω	225 Ω
For Loads Greater Than 225 Ω See Optional Wiring Diagram		
FIGURE D - LOAD TABLE		

Barriers and Barrier Isolator Examples	
Stahl	9001/01-280-100-10 Zener Barrier
Turck	MK33-221-Ex0-HL/24VDC (2 Channel)
Turck	MK33-111-Ex-HLi/24VDC (1 Channel)

HART® Communication

The Racine vortex meter has the capability of HART® Communication. However, it is not required that it be used. In most cases, the meter is configured at the factory per the customer's specifications. The user need only install the meter and connect power.

There are two ways to communicate to the meter via the HART® interface: the Racine HART Interface or a HART® Communicator. The Racine HART Interface is a PC based software program that runs on Windows 98, Windows NT, Windows ME, Windows XP, Windows Vista® and Windows® 7 operating systems.

This program will provide access to all the settings that can be configured by the user. It also provides tools for diagnostics and trimming the analog output.

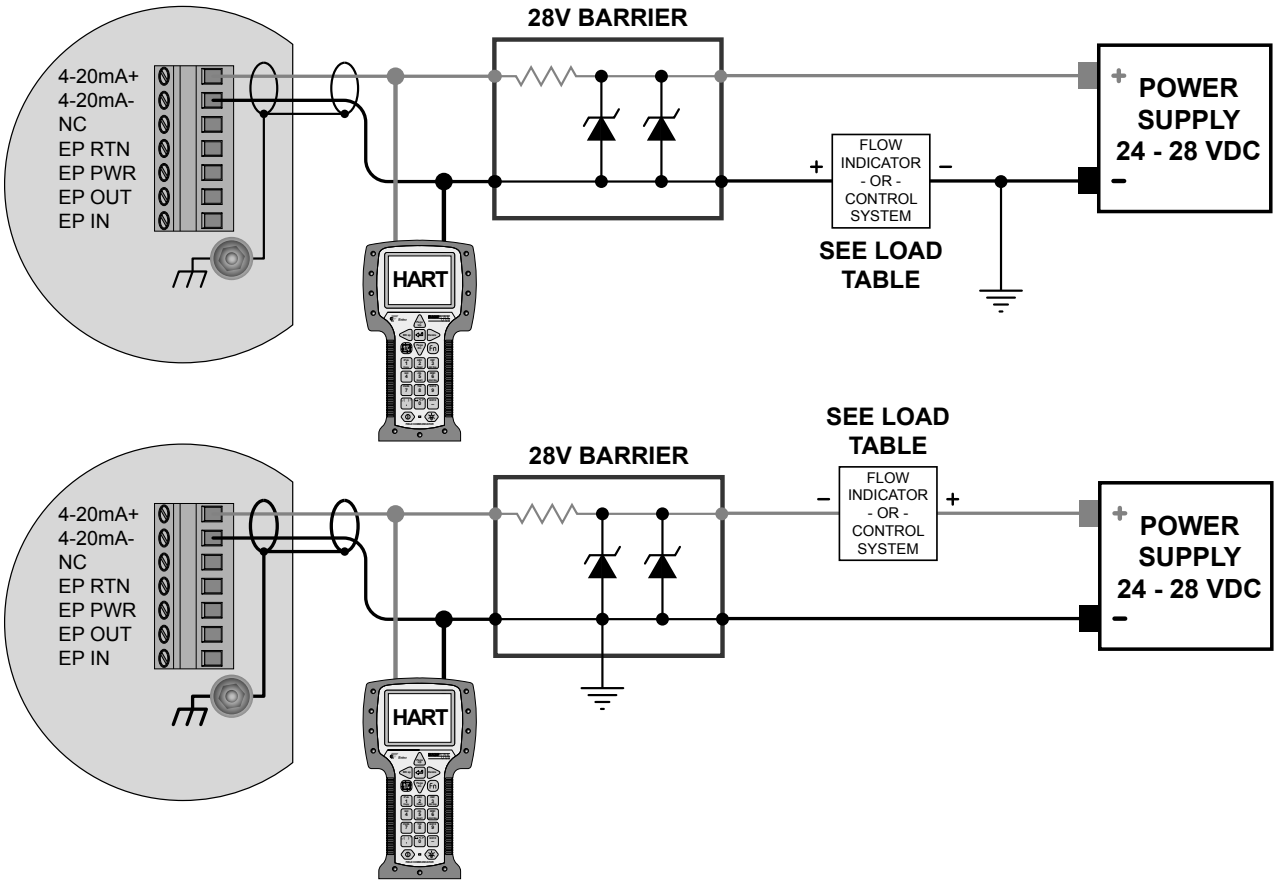
The Racine HART Interface requires a HART® modem to convert the modulated HART® signal to the RS-232 communication standard. See the Racine HART Interface User's Manual for more information about the Racine HART Interface.

The HART® 275/375 Communicator is a handheld device that can communicate with any HART® device that is registered with the HART® Communication Foundation. The HART® 275/375 Communicator also provides access to all settings that can be configured by the user. The 275 provides a menu driven interface. ***See Figure G*** to view the menu map for the HART® 275 Communicator.

Note: *HART® 275 Communicator requires Racine vortex drivers for proper communications. (See communicator owner's manual for driver listing).*

WIRING DIAGRAMS

The wiring diagrams illustrated below are for installations where no 4-20 mA pressure sensor is used.



OPTIONAL WIRING DIAGRAM FOR LOADS > 225 Ω

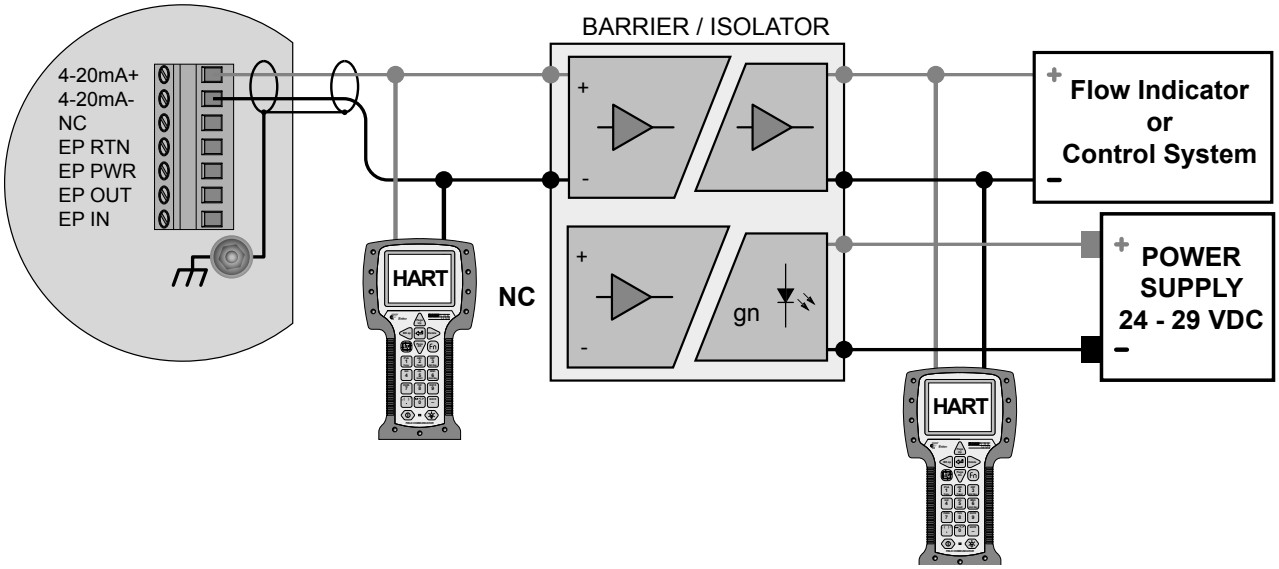
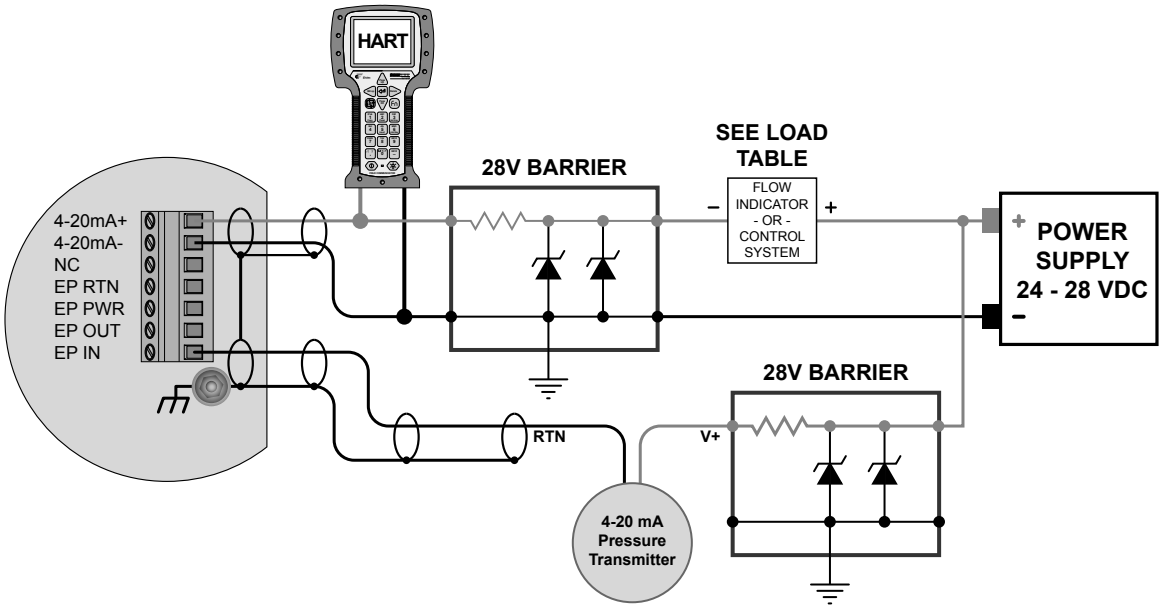


FIGURE E - WITHOUT 4-20 mA OUTPUT PRESSURE TRANSDUCER

If an analog pressure gauge is used, it must be wired as shown below to avoid inadvertent current paths.

A single supply can be used to power the flow meter and the external pressure sensor. The 4-20 mA flow indication must be taken from the source side of the loop.



OPTIONAL WIRING DIAGRAM FOR LOADS > 225 Ω

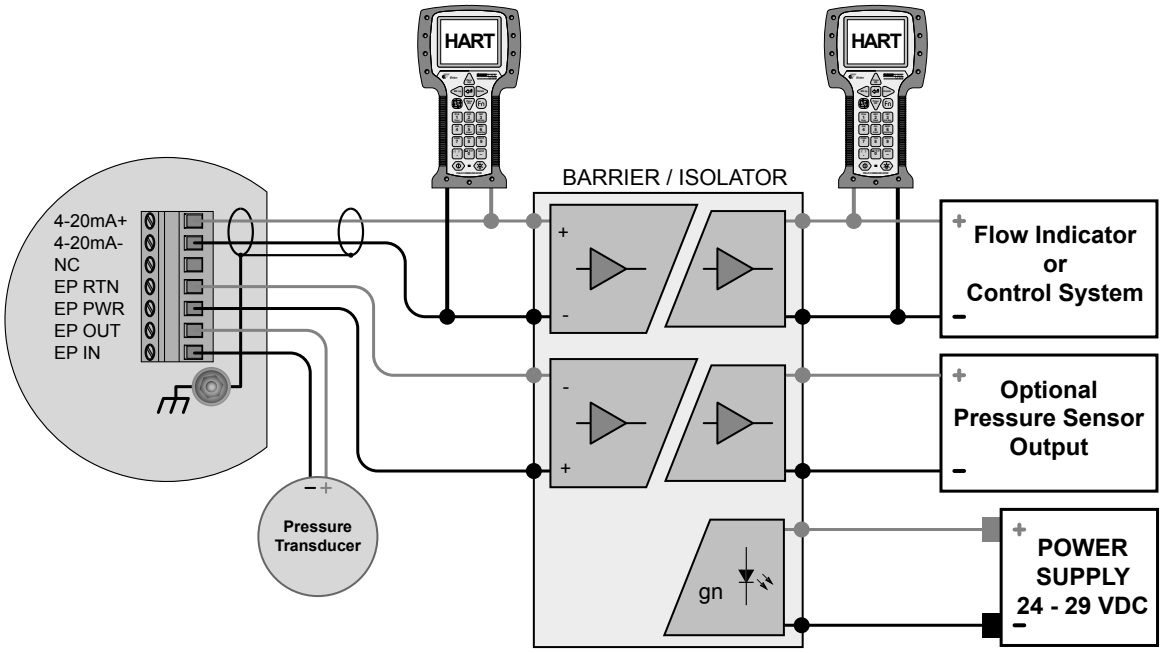


FIGURE F - WITH 4-20 mA OUTPUT PRESSURE TRANSDUCER

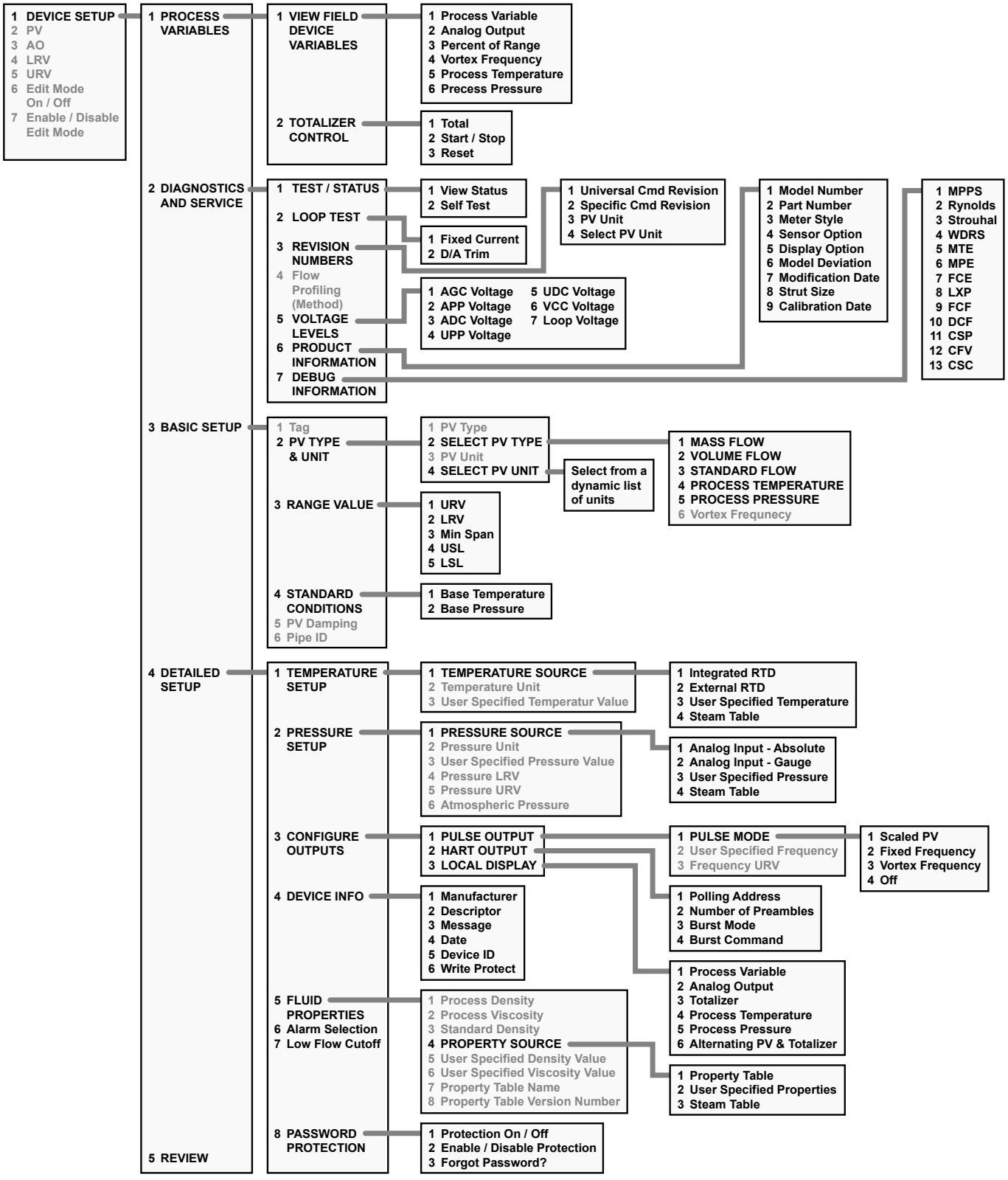


FIGURE G - HART® COMMUNICATOR MENU TREE V4.0

TROUBLESHOOTING

Racine Vortex flow meters are designed to ensure long term accuracy and reliability. The stainless steel body and self-cleaning strut are specifically designed to withstand the rigors of industrial environments. As a result, periodic adjustment or re-calibration is not normally required. Technical assistance is available directly from Racine Vortex, providing complete re-calibration and repair service for the flow meter at a reasonable cost.

Preliminary Checks

DANGER: Do NOT open enclosure in hazardous areas with power applied.

1) Is the flow meter cable installed correctly?
2) Is the proper power supplied to the proper terminals?
3) Is the flow meter wired for 2 wire 4-20 mA operation?
4) Is the shield tied to the shield ground terminal and only the shield ground terminal?

APPENDIX A - ADDITIONAL INSTALLATION REQUIREMENTS

Introduction

Installing a flow meter is something which requires careful consideration. It cannot just be placed in a line somewhere and be expected to fulfill its purpose adequately. The geometry and condition of the pipe runs in the area of the installation must be considered to ensure the best and most accurate operation of the flow-meter. This appendix provides suggestions for optimum installations.

Most flow meter manufacturers define installation conditions in terms of upstream and downstream straight pipe lengths from the point of installation. Unfortunately this is not the only requirement, and one needs to consider other peripheral conditions, such as proximity and style of bends, and other equipment installed in the line. By doing this, you avoid problems of turbulence, swirl, and sonic noise.

Turbulence

Turbulence is a disturbance of the flow caused by bends and obstructions in the flow stream (it is this phenomena which makes the vortex flow meter work). Fortunately turbulence dies out fairly quickly, so by positioning the flow meter well away from bends and obstructions this potential problem of measuring flow in turbulent conditions is overcome (***see Figure L1***).

Swirl

Unlike turbulence, swirl will not die away. Once created it will continue until dissipated on the next pipe bend in the system. Swirl occurs after two bends, in close proximity, which are at an angle to each other. When designing an installation, keep the flow meter out of any line which has two adjacent bends upstream (***see Figure L2***).

Sonic Noise

Sonic noise is created by valves (either flow control or pressure control valves) which are slightly open. Like swirl, sonic noise will only dissipate on a bend so it is important to install flow meters out of the line of sight of valves. Sonic noise is caused by liquid attaining sonic velocities through a slightly open valve that has a pressure difference across it. This noise travels both up and down stream from the valve so you have to ensure that the flow meter is installed well away from the valve, preferably around a bend (***see Figure L3***).

Velocity Profile

When using an RNG/RNS series insertion flow meter, it is necessary to consider the effects of the velocity profile across the pipe or duct to optimize accuracy.

In large pipes, the flow moves slowly at the pipe walls but is at maximum velocity in the center of the pipe creating a continuously variable velocity across the pipe ***(see Figure H***). This velocity variation is called the velocity profile of the pipe, and can be measured and plotted by using the insertion flow meter to measure velocities at various noted positions across the pipe. As the maximum velocity is in the center of the pipe, it follows that if the flow meter is positioned in the center, it will not measure average flow. The “rule of thumb” position is 25% of the way into the pipe, but the optimum position can only be obtained by measuring the profile and working out the correct position from that.

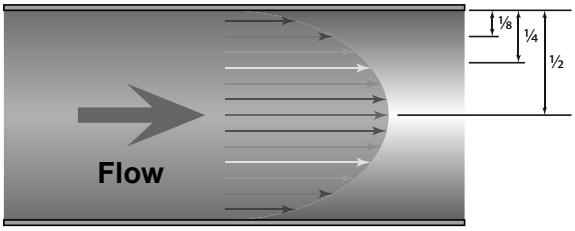


FIGURE H - TYPICAL VELOCITY PROFILE

Straight-Run Piping Considerations

The sensor should be installed with 20 diameters, or more, of straight, unobstructed, full area pipe upstream of the flow meter installation and 10 diameters, or more, downstream. This condition provides the fully developed, symmetrical flow profile that is necessary to obtain accurate and repeatable results. The first obstruction upstream and downstream should be a full area elbow. If the minimum straight run is not possible, the general rule is to have 80% of the straight run upstream and 20% downstream from the flow meter installation.

High intensity ultrasonic noises should not be located upstream or downstream from the sensor. Common ultrasonic noise sources include the following:

- Slightly cracked valves operating with large pressure drops.
- Small pipe leaks in high pressure systems.
- Venturies operating at near-sonic flow rates.
- Sonic nozzles.

If these ultrasonic noise sources cannot be eliminated, the meter should be mounted with at least one elbow between the flow meter and the noise source.

Temperature and Pressure Tap Locations

User supplied pressure and temperature sensors should be mounted downstream from the flow meter. The pressure sensor should be approximately 3-5 pipe diameters and the temperature sensor approximately 4-8 pipe diameters downstream.

Wafer-Style Sensor Installation

The flow meter is shipped completely assembled, tested and ready to install and operate in its permanent location. The RWG/RWS wafer-style flow meters are designed to mount between two ANSI flanges. The flow meter should be mounted so its inside diameter is centered inside the pipe. The labeling of the flow direction of the flow meter should be aligned with the flow in the pipe.

Note: *Gaskets (not provided) are necessary between the sensor and ANSI flange. It is recommended that the customer conduct a flow profile survey prior to installing flow meter.*

Insertion-Style Meter Installation

The flow meter is shipped completely assembled, tested and ready to install and operate in its permanent location.

If the main line can be depressurized easily, then a simple installation, consisting of a 2″ (51 mm) nozzle and a standard ANSI 150 lb, 2″ pipe flange may be used. This permits the shortest shaft length to be used, which keeps clearance space requirements for insertion and removal to a minimum.

Note: *Gaskets (not provided) are necessary between the sensor and ANSI flange. It is recommended that the customer conduct a flow profile survey prior to installing flow meter.*

DANGER - Caution should be used when inserting or retracting at pressures exceeding 60 PSIG (4.14 BARg).

Hot Tap Insertion Flow Meter Installation

Where de-pressurizing the line for flow meter maintenance is impossible or undesirable, the “hot tap” method of installation is used. This method involves inserting the flow meter through a 2″ (51 mm) spool piece and a 2″ (51 mm) full port valve and will require a longer shaft length as well as greater clearance space for removal and installation.

DANGER - Caution should be used when inserting or retracting at pressures exceeding 60 PSIG (4.14 BARg).

Figures J & K show a sample hot tap installation. With the exception of the spool piece, which must be a minimum of 6″ (152.4 mm) ***Figure J*** in length, or a minimum of 4.5″ (114.3 mm) ***Figure K***, all of the dimensions are suggestions only. Actual dimensions may vary depending on customer’s own hot tap configuration.

To calculate the required insertion flow meters stem length:

For pipe diameters less than or equal to 24″ (609 mm):
Calculate the distance from the center line of the pipe to the top of the flow meter mounting flange.

For pipe diameters greater than 24″ (609 mm):
Calculate the distance from the top of the flow meter flange to a point ¼ of the pipe diameter into the pipe.

When flow profiling is required, calculate the distance from the bottom of the pipe to the top of the flow meter mounting flange and subtract 2″ (51 mm). Next round this distance up to the next largest 12″ (305 mm) increment. This is the stem length that should be ordered.

Flow Profiling

If the flow meter is long enough to be inserted to the far side of the pipe, the flow through the pipe may be profiled at various flow rates. The goal is to find a point in the pipe that remains a consistent percentage of the average flow rate over a wide range of flow. A sample flow profile is shown in ***Table 6***. In this example, the flow rate of a 48″ pipe is measured every six inches across the diameter of the pipe beginning and ending 3″ from the near and far sides of the pipe. The distance in inches from the near-side of the pipe is shown. Measurements are taken at a low, medium and high average flow. In ***Table 7*** the flow rate at each measurement point has been converted to a percentage of the average flow. It can be seen that point number three (15″ from the near side of the pipe) reads a consistent 102 percent of the average flow. The meter should be placed in this position and the output should be divided by 1.02 to obtain the correct reading. Flow profiling will generally improve measurement quality in insertion meter installations.

Reducing the Pipe Diameter

To decrease the variation of flow profile, the piping can be narrowed at the flow meter as shown in **Figure S**. This will smooth the flow and increase the effectiveness of flow profiling. Nearly any angle can be used on the downstream side of the meter to restore the original pipe diameter. However, if the angle of piping is seven degrees or less, nearly all the pressure drop caused by the narrow pipe section will be recovered.

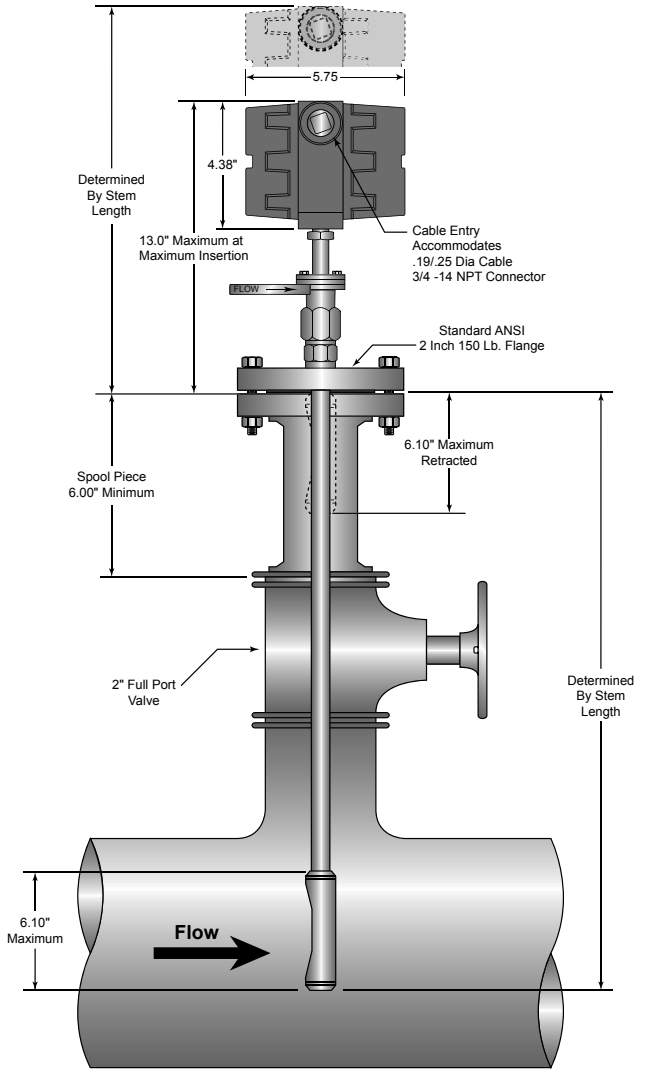


FIGURE J - HOT TAP CONFIGURATION RNS INSERTION STEAM METERS

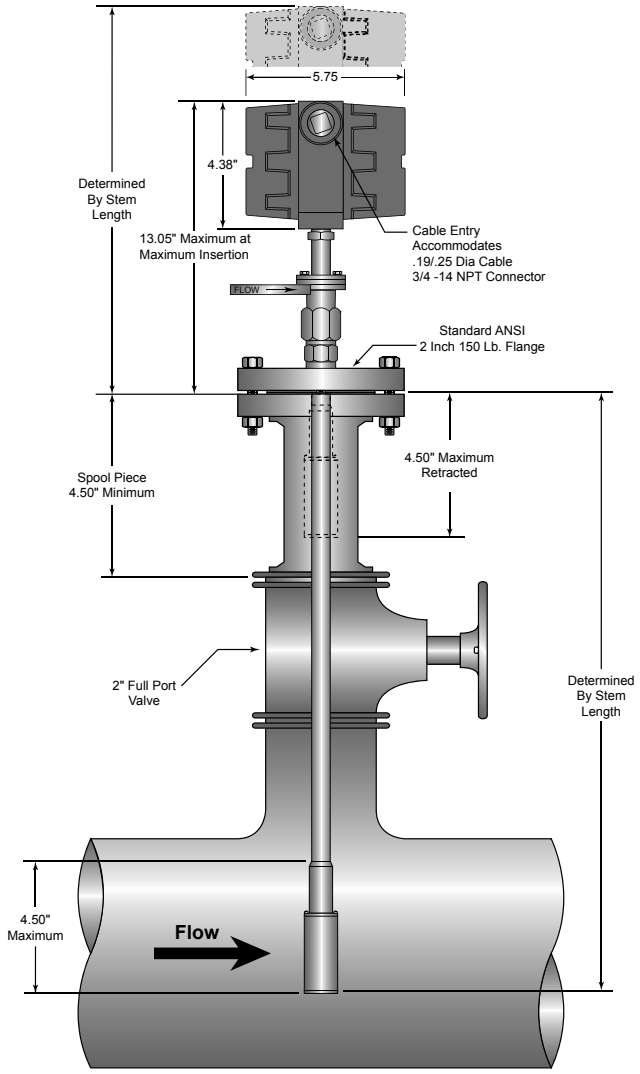


FIGURE K- HOT TAP CONFIGURATION RNG INSERTION GAS METERS

DANGER - Caution should be used when inserting or retracting at pressures exceeding 60 PSIG (4.14 BARg).

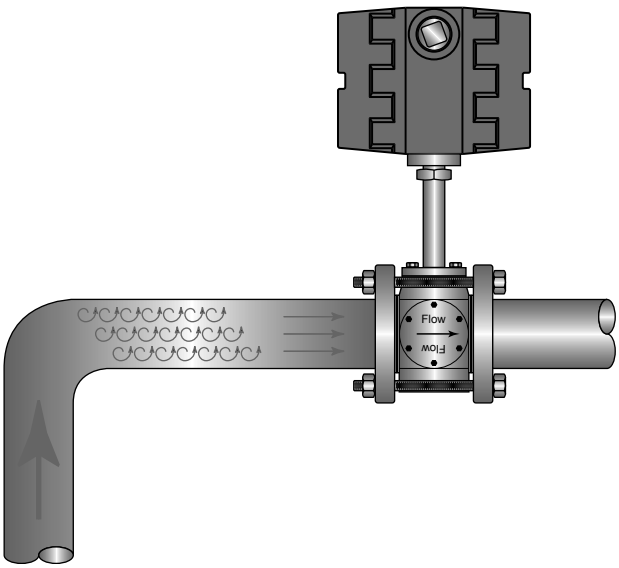


FIGURE L1 - TURBULENCE CAUSED BY BEND OR OBSTRUCTION

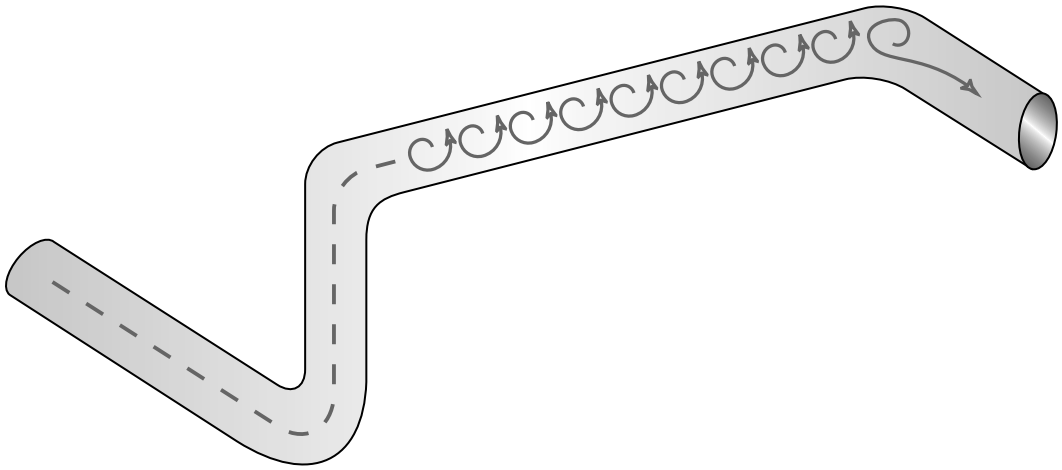


FIGURE L2 - SWIRL CAUSED BY TWO BENDS IN DIFFERENT PLANES AND IN CLOSE PROXIMITY TO ONE ANOTHER

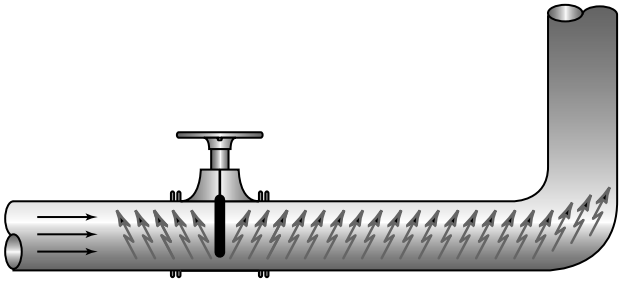


FIGURE L3 - UPSTREAM/DOWNSTREAM SONIC NOISE CAUSED BY SLIGHTLY OPENED CONTROL VALVES

TABLE 6 - FLOW PROFILE (RAW DATA)									
FLOW	**FLOW RATE AT MEASUREMENT POINT (FPS)**								
	1	**2**	**3**	**4**	**5**	**6**	**7**	**8**	**AVERAGE (FPS)**
LOW FLOW	1.90	2.00	2.04	2.06	2.06	2.04	2.00	1.90	2.0
MEDIUM FLOW	5.58	5.91	6.12	6.21	6.24	6.18	6.06	5.70	6.0
HIGH FLOW	10.92	11.70	12.24	12.48	12.60	12.48	12.18	11.40	12.0
DISTANCE (in)	**3**	**9**	**15**	**21**	**27**	**33**	**39**	**45**	

TABLE 7 - FLOW PROFILE (NORMALIZED DATA)								
FLOW	**FLOW RATE AT MEASUREMENT POINT (%)**							
	1	**2**	**3**	**4**	**5**	**6**	**7**	**8**
LOW FLOW	95.0	100.0	102.0	103.0	103.0	102.0	100.0	95.0
MEDIUM FLOW	93.0	98.5	102.0	103.5	104.0	103.0	101.0	95.0
HIGH FLOW	91.0	97.5	102.0	104.0	105.0	104.0	101.5	95.0

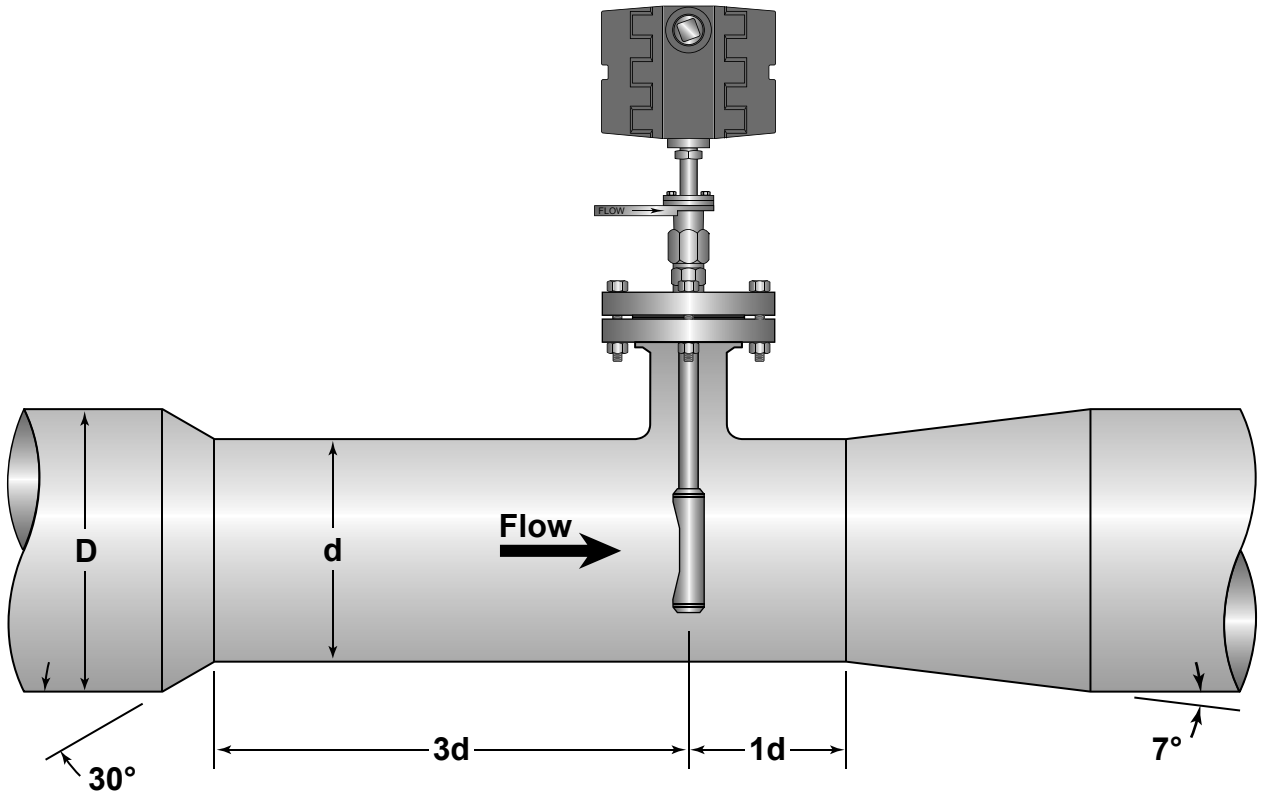


FIGURE L - RNS INSERTION STEAM METER INSTALLED IN A REDUCED PIPE

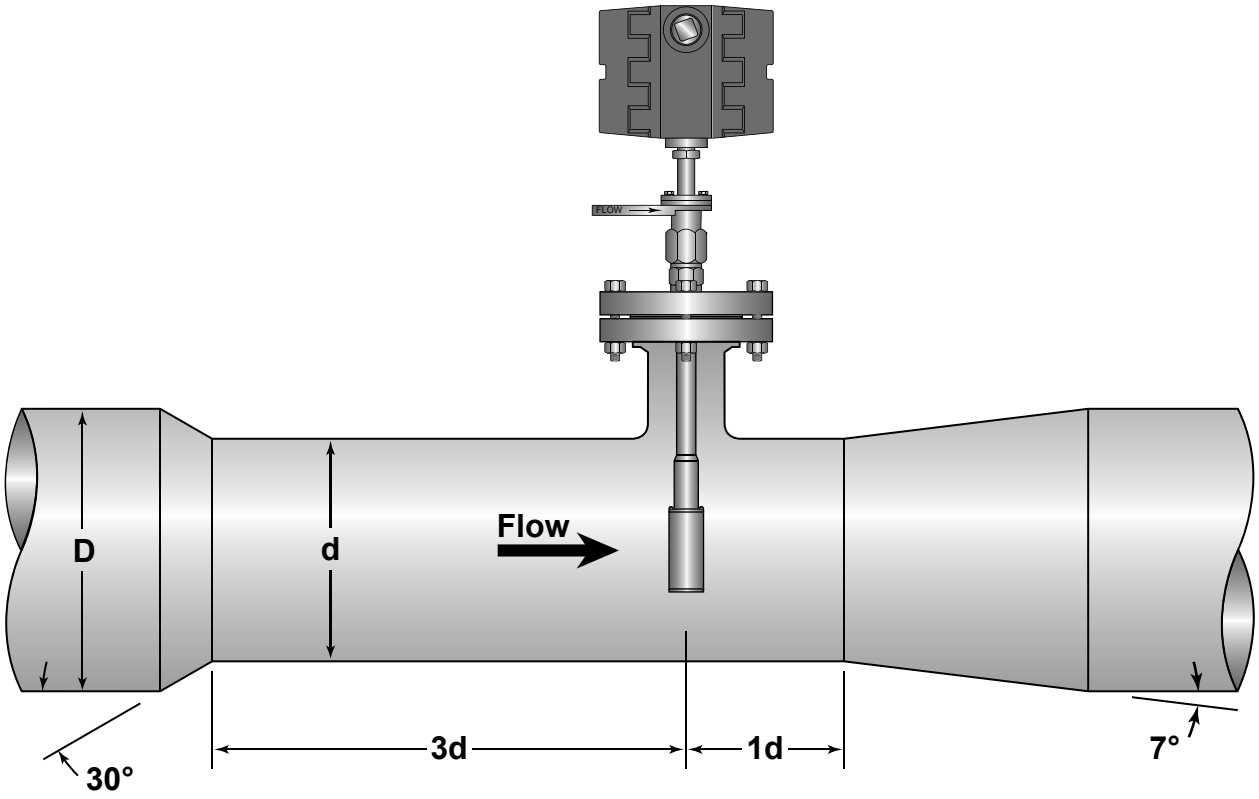


FIGURE M - RNG INSERTION GAS METER INSTALLED IN A REDUCED PIPE

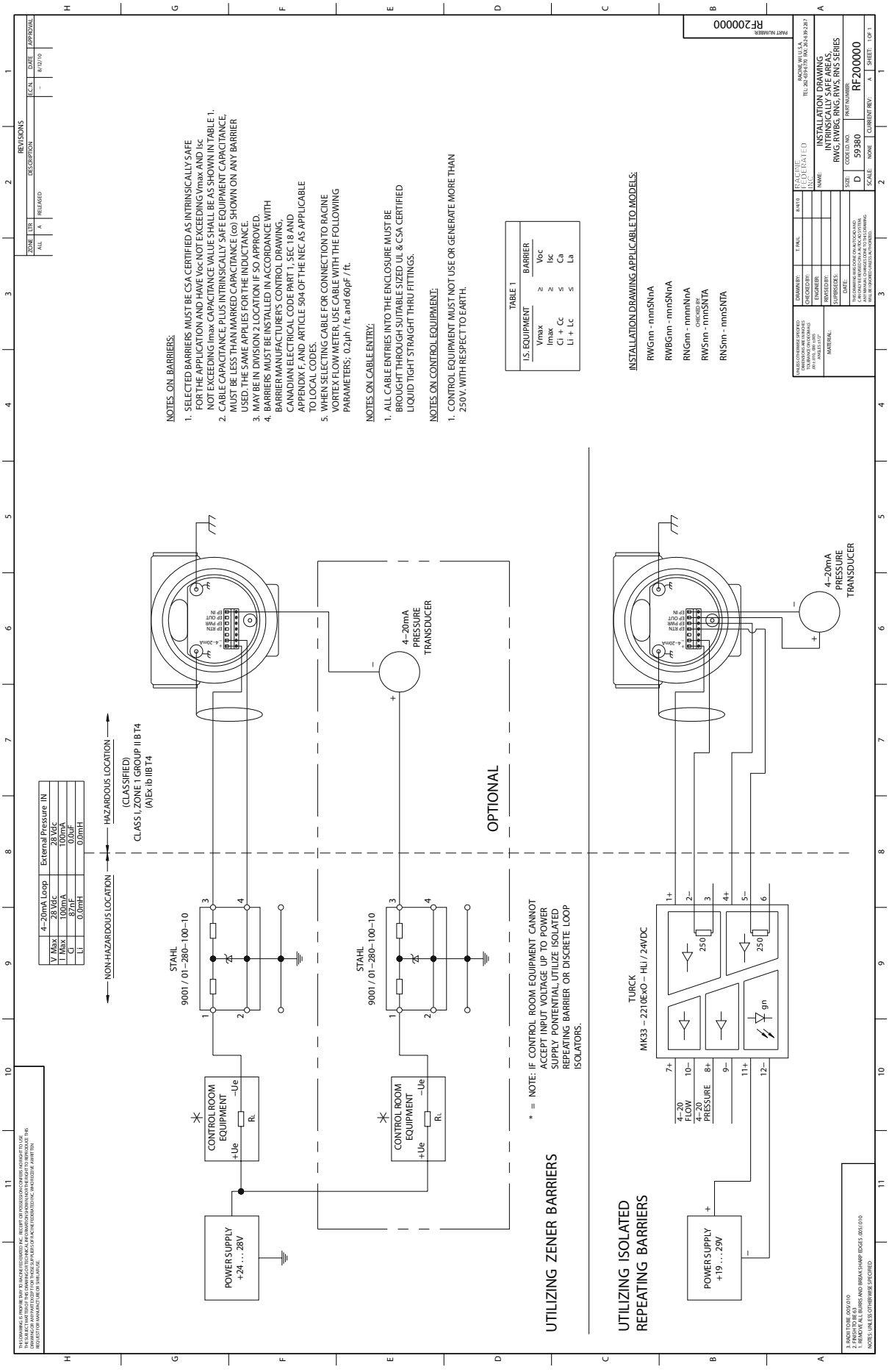

REVISIONS
ZONE LTR DESCRIPTION E.C.N. DATE APPROVAL
ALL A RELEASED - 8/12/10
PART NUMBER RF200000
NOTES: ON BARRIERS:
1. SELECTED BARRIERS MUST BE CSA CERTIFIED AS INTRINSICALLY SAFE FOR THE APPLICATION AND HAVE Voc NOT EXCEEDING Vmax AND Isc NOT EXCEEDING Imax. CAPACITANCE VALUE SHALL BE AS SHOWN IN TABLE 1.
2. CABLE CAPACITANCE, PLUS INTRINSICALLY SAFE EQUIPMENT CAPACITANCE, MUST BE LESS THAN MARKED CAPACITANCE (co) SHOWN ON ANY BARRIER USED. THE SAME APPLIES FOR THE INDUCTANCE.
3. MAY BE IN DIVISION 2 LOCATION IF SO APPROVED.
4. BARRIERS MUST BE INSTALLED IN ACCORDANCE WITH BARRIER MANUFACTURER'S CONTROL DRAWING, CANADIAN ELECTRICAL CODE PART 1, SEC 18 AND APPENDIX F, AND, ARTICLE 504 OF THE NEC AS APPLICABLE TO LOCAL CODES.
5. WHEN SELECTING CABLE FOR CONNECTION TO RACINE VORTEX FLOW METER, USE CABLE WITH THE FOLLOWING PARAMETERS; 0.2µh / ft. and 60pF / ft.
NOTES ON CABLE ENTRY:
1. ALL CABLE ENTRIES INTO THE ENCLOSURE MUST BE BROUGHT THROUGH SUITABLE SIZED UL & CSA CERTIFIED LIQUID TIGHT STRAIGHT THRU FITTINGS.
NOTES ON CONTROL EQUIPMENT:
1. CONTROL EQUIPMENT MUST NOT USE OR GENERATE MORE THAN 250 V. WITH RESPECT TO EARTH.
TABLE 1
I.S. EQUIPMENT BARRIER
Vmax ≥ Voc
Imax ≥ Isc
Ci + Cc ≤ Ca
Li + Lc ≤ La
INSTALLATION DRAWING APPLICABLE TO MODELS:
RWGnn - nnnSNnA
RWBGnn - nnnSNnA
RNGnn - nnnnNnA
RWSnn - nnnSNTA
RNSnn - nnnSNTA
NON-HAZARDOUS LOCATION
HAZARDOUS LOCATION
(CLASSIFIED)
CLASS I, ZONE 1 GROUP II B T4
(A)Ex ib IIB T4
4–20mA Loop / External Pressure IN
V Max 28 Vdc / 28 Vdc
I Max 100mA / 100mA
Ci 87nF / 0.0uF
Li 0.0mH / 0.0mH
STAHL
9001 / 01–280–100–10
CONTROL ROOM EQUIPMENT
+Ue
–Ue
RL
POWER SUPPLY +24 ... 28V
4–20mA PRESSURE TRANSDUCER
OPTIONAL
* = NOTE: IF CONTROL ROOM EQUIPMENT CANNOT ACCEPT INPUT VOLTAGE UP TO POWER SUPPLY PONTENTIAL, UTILIZE ISOLATED REPEATING BARRIER OR DISCRETE LOOP ISOLATORS.
UTILIZING ZENER BARRIERS
UTILIZING ISOLATED REPEATING BARRIERS
TURCK
MK33 – 2210EX0 – HLI / 24VDC
4–20 FLOW
4–20 PRESSURE
POWER SUPPLY +19 ... 29V
RACINE FEDERATED INC.
RACINE, WI U.S.A.
TEL: 262-639-6770 FAX: 262-639-2267
INSTALLATION DRAWING
INTRINSICALLY SAFE AREAS
RWG, RWBG, RNG, RWS, RNS SERIES
SIZE D
CODE ID. NO. 59380
PART NUMBER RF200000
SCALE NONE
CURRENT REV. A
SHEET 1 OF 1
DRAWN BY: T. PAUL 4/4/10
CHECKED BY:
ENGINEER:
RELEASED BY:
SUPERSEDES:
DATE:
MATERIAL:
THIS DRAWING IS PROPRIETARY TO RACINE FEDERATED INC. RECEIPT OR POSSESSION CONFERS NO RIGHT TO USE THE SAME OR ITS CONTENTS, OR TO REPRODUCE OR DISCLOSE THE SUBJECT MATTER THEREOF, WITHOUT THE EXPRESS WRITTEN PERMISSION OF RACINE FEDERATED INC. AND NEITHER THIS DRAWING OR ANYTHING EXCEPT FOR THOSE PURPOSES FOR WHICH IT IS FURNISHED TO RACINE FEDERATED INC. MAY BE USED FOR MANUFACTURE OR SALE.
NOTES: UNLESS OTHERWISE SPECIFIED
1. REMOVE ALL BURRS AND BREAK SHARP EDGES .005/.010
2. FINISH TO BE 63
3. ROUGH TO BE .005/.010

FIGURE N - INTRINSICALLY SAFE INSTALLATION DRAWING

RACINE FEDERATED INC.

8635 Washington Avenue, Racine, WI 53406-3738
Phone: (262)-639-6770 • Fax: (262)-639-2267 • Website: www.racinefed.com

Declaration of Conformity

Manufacturer's Name:	Racine Federated Inc.
Manufacturer's Address:	8635 Washington Avenue Racine, WI 53406 USA
Declares that the Products:	RWG05, RWG10, RWG15, RWG20, RWG30, RWG40, RWS05, RWS10, RWS15, RWS20, RWS30, RWS40, RNG, RNL (Formerly J-Tec Associates Models: JW7nnn, JW7nnnS, JI7000, JI8000)

Conform to the following Standards:

Safety:	Directive 94/9/EC
Emissions:	EN 55022
Immunity:	IEC 61000-4-2: 2001 IEC 61000-4-3: 2002 IEC 61000-4-4: 1995 IEC 61000-4-5: 2001 IEC 61000-4-6: 2001

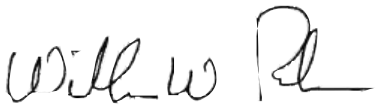
The products listed above are in conformity with the requirements of the EMC Directive 89/336/EEC.

Reference Documents:

SIRA Assessment Report No. R52A18641A
EMC Test Report No. 3042281.011, April 30, 2003, by Intertek Testing Services
EMC Test Report, May 13, 2003, conducted at Intertek Testing Services
Test Report, Order No. 200251303, February 19, 2003 by NEMKO

Supplementary Information:

Date: March 29, 2010

Signature: 

Its: VP

NOTES

Division of Racine Federated Inc.

Limited Warranty and Disclaimer

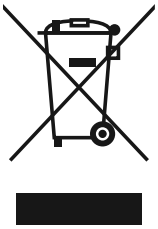
Racine, division of Racine Federated Inc. warrants to the end purchaser, for a period of one year from the date of shipment from the factory, that all flow meters, electronic accessories and other products manufactured by it are free from defects in materials and workmanship. This warranty does not cover products that have been damaged due to misapplication, abuse, lack of maintenance, or improper installation. Racine's obligation under this warranty is limited to the repair or replacement of a defective product, at no charge to the end purchaser, if the product is inspected by Racine and found to be defective. Repair or replacement is at Racine's discretion. A returned goods authorization number must be obtained from Racine before any product may be returned for warranty repair or replacement. The product must be thoroughly cleaned and any process chemicals removed before it will be accepted for return.

The purchaser must determine the applicability of the product for its desired use and assumes all risks in connection therewith. Racine assumes no responsibility or liability for any omissions or errors in connection with the use of its products. Racine will under no circumstances be liable for any incidental, consequential, contingent or special damages or loss to any person or property arising out of the failure of any product, component or accessory.

All expressed or implied warranties, including **the implied warranty of merchantability and the implied warranty of fitness for a particular purpose or application are expressly disclaimed** and shall not apply to any products sold or services rendered by Racine.

The above warranty supersedes and is in lieu of all other warranties, either expressed or implied and all other obligations or liabilities. No agent or representative has any authority to alter the terms of this warranty in any way.

Waste Electrical and Electronic Equipment (WEEE) Directive



In the European Union, this label indicates that this product should not be disposed of with household waste. It should be deposited at an appropriate facility to enable recovery and recycling.

For information on how to recycle this product responsibly in your country, please visit:

www.racinefed.com/recycle/

Division of Racine Federated Inc.
8635 Washington Avenue • Racine, WI 53406-3738 USA
Tel: 262-639-6770 or 888-572-2463
Fax: 262-639-2267
e-mail: vortex@racinefed.com
www.racinevortex.com

RFI Racine Flow Meter Group | Blancett | DYNASONICS | Flo-tech | HEDLAND | PRESO | racine

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